



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**647.1402**  
**Job Sheet 212909**



**Part No:** 647.1402

**Job Qty:** 6 pcs

**Part Name:** Lower Cutter Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 9/9/20

**Job Tracking No:**

**Due Date:** 10/20/20

**Created By:** Jennifer Renwick

**Type:** SOLD

**Description:**

**Note:** DWG 647.1400 REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty      | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |              | Sign-off    |
|----------|------------------------|----------|------------|-------------|--------------|------------|-----------------------|--------------|-------------|
|          |                        |          |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead<br>Time |             |
| 110      | Packaging 1 - Pick Kit | 6<br>pcs |            | 10/19/20    | 0.00         | 0.00       | Packaging 1 - 1       |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 2       |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 3       |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 4       |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 5       |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 6       |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 7       |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 8       |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 9       |              | OCT 20 2020 |
|          |                        |          |            |             |              |            | Packaging 1 - 10      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 11      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 12      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 13      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 14      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 15      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 16      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 17      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 18      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 19      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 20      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 21      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 22      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 23      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 24      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 25      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 26      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 27      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 28      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 29      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 30      |              |             |
|          |                        |          |            |             |              |            | Packaging 1 - 31      |              |             |



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**Container No:** S307375



**Part:** 647.1402

**Job No:** 212909

**Serial No/Batch:** S307375

**Revision:** E

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

**Date:** 10/20/20

|     |                             |          |          |           |                             |  |
|-----|-----------------------------|----------|----------|-----------|-----------------------------|--|
| 120 | Small Fab - 2 - B4B         | 6<br>pcs | 10/20/20 | 0.00 2.99 | Packaging 1 - 32            |  |
|     |                             |          |          |           | Packaging 1 - 33            |  |
|     |                             |          |          |           | Packaging 1 - 34            |  |
|     |                             |          |          |           | Packaging 1 - 35            |  |
|     |                             |          |          |           | Packaging 1 - 36            |  |
|     |                             |          |          |           | Packaging 1 - 37            |  |
|     |                             |          |          |           | Small Fab - 1 - B4B         |  |
|     |                             |          |          |           | Small Fab - 2 - B4B         |  |
|     |                             |          |          |           | Small Fab - 3 - B4B         |  |
|     |                             |          |          |           | Small Fab - 4 - B4B         |  |
| 130 | QC 5                        | 6<br>pcs | 10/20/20 | 0.00 0.00 | Small Fab - 5 - B4B         |  |
|     |                             |          |          |           | Small Fab - 6 - B4B         |  |
|     |                             |          |          |           | Small Fab - 7 - B4B         |  |
|     |                             |          |          |           | Small Fab - 8 - B4B         |  |
|     |                             |          |          |           | Small Fab - 9 - B4B         |  |
|     |                             |          |          |           | Small Fab - Various 1 - B4B |  |
|     |                             |          |          |           | QC 5 - 10                   |  |
|     |                             |          |          |           | QC 5 - 12                   |  |
|     |                             |          |          |           | QC 5 - 17                   |  |
|     |                             |          |          |           | QC 5 - 18                   |  |
| 140 | Packaging 3-1 - Stock - B4B | 6<br>pcs | 10/20/20 | 0.00 0.00 | QC 5 - 19                   |  |
|     |                             |          |          |           | QC 5 - 22                   |  |
|     |                             |          |          |           | QC 5 - 24                   |  |
|     |                             |          |          |           | QC 5 - 3                    |  |
|     |                             |          |          |           | QC 5 - 43                   |  |
|     |                             |          |          |           | QC 5 - 49                   |  |
|     |                             |          |          |           | QC 5 - 51                   |  |
|     |                             |          |          |           | QC 5 - 58                   |  |
|     |                             |          |          |           | QC 5 - 68                   |  |
|     |                             |          |          |           | QC 5 - 9                    |  |
|     |                             |          |          |           | QC 5 - 50                   |  |
|     |                             |          |          |           | QC 5 - 30                   |  |
|     |                             |          |          |           | QC 5 - 40                   |  |
|     |                             |          |          |           | QC 5 - 61                   |  |
|     |                             |          |          |           | QC 5 - 81                   |  |
|     |                             |          |          |           | QC 5 - 82                   |  |
|     |                             |          |          |           | Packaging 3 - 1 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 2 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 3 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 4 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 5 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 6 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 7 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 8 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 9 - B4B       |  |
|     |                             |          |          |           | Packaging 3 - 10 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 11 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 12 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 13 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 14 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 15 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 16 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 17 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 18 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 19 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 20 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 21 - B4B      |  |
|     |                             |          |          |           | Packaging 3 - 22 - B4B      |  |
|     |                             |          |          |           |                             |  |
|     |                             |          |          |           |                             |  |

OCT 21 2020

DAS  
OCT 22 2020  
9-89DAS  
28  
9-89  
OCT 22 2020



|                |       |          |           |                        |                                                              |
|----------------|-------|----------|-----------|------------------------|--------------------------------------------------------------|
|                |       |          |           | Packaging 3 - 23 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 24 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 25 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 26 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 27 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 28 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 29 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 30 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 31 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 32 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 33 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 34 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 35 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 36 - B4B |                                                              |
|                |       |          |           | Packaging 3 - 37 - B4B |                                                              |
| 150 QC 21 - SA | 6 pcs | 10/20/20 | 0.00 0.00 | QC 21 - SA - 21        | <b>DAS</b><br><b>28</b><br><b>9-89</b><br><b>OCT 22 2020</b> |
|                |       |          |           | QC 21 - SA - 70        |                                                              |
|                |       |          |           | QC 21 - SA - 9         |                                                              |
|                |       |          |           | QC 21 - SA - 77        |                                                              |
|                |       |          |           | QC 21 - SA - 28        |                                                              |

## Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

598: 5299615 exp. date: 12/10/2021

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg &amp; Stock Location: \_\_\_\_\_) \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV\*\*\*

150 - (QC21- Final Inspection - Work Order Release)

## Job BOM

| Part / Item   | Component Name           | Quantity     | Operation                  | Container           |
|---------------|--------------------------|--------------|----------------------------|---------------------|
| 646.9701      | Cutter Sub Assembly      | 6 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 3 303014            |
| 647.1501      | Lower Deflector Assembly | 6 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 3x 330779-3x 328730 |
| MS21042L08    | Nut                      | 18 Ea (3 ea) | 110-Packaging 1 - Pick Kit | 328779              |
| MS27039-08-19 | Screw                    | 18 Ea (3 ea) | 110-Packaging 1 - Pick Kit | 329995              |
| NAS1149FN832P | Washer (AN960-8 )        | 36 Ea (6 ea) | 110-Packaging 1 - Pick Kit | 328406              |

## Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | 646.9701       | 6        | 4         | 0         |
|                            | 647.1501       | 6        | 4         | 0         |
|                            | MS21042L08     | 18       | 900       | 0         |
|                            | MS27039-08-19  | 18       | 576       | 0         |
|                            | NAS1149FN832P  | 36       | 1,868     | 0         |

## Part Specifications

Specifications could not be found.

Plex 9/9/20 9:15 AM Dart.Renwick.Jennifer